

## CAT BACK MIDDLE PIPE

2012-14 Fiat 500 Abarth

PART # NF.3002

### INSTALLATION INSTRUCTIONS

PART LIST: 1 - Front & Middle Pipe Section  
1 - Band Clamp

2 - Flange Nut

TOOLS REQUIRED: 1 - 13mm Socket  
1 - 22mm Wrench  
1 - 11mm Deep Socket  
1 - Anti-Seize Compound

1 - 15mm Socket  
1 - 10mm Socket  
1 - Contact Cleaner or Equivalent  
1 - WD-40 or Equivalent

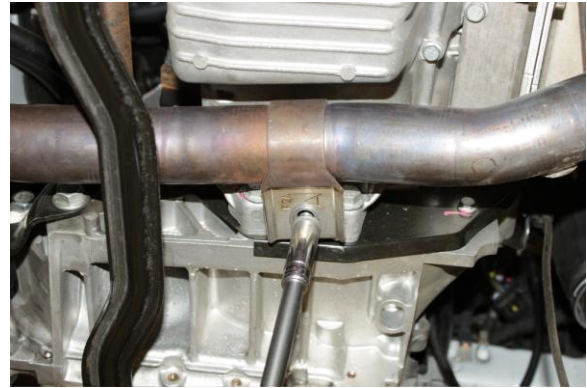
1. Park car on a flat, level surface capable of supporting the vehicle's weight on jack and jack stands. Using the manufacturer's recommended lifting point(s), raise vehicle and support with jack stands. **NEVER WORK ON A VEHICLE SUPPORTED ONLY WITH A JACK!**



2. Remove lower engine splash pan. Using a 10mm socket remove the (6) mounting bolts.
3. Spray WD-40 or equivalent on studs at catalytic converter to down-pipe flange, exhaust hanger pins and exhaust clamp bolts to ease removal.



4. Using 22mm wrench, remove oxygen sensor.



5. Remove exhaust support bolt at engine oil pan using 13mm socket.



6. Remove the (2) front exhaust flange nuts using a 13mm socket.



7. Remove exhaust hanger and disconnect exhaust at clamp connection just in front of rear axle beam.



8. Flip over pipe and then remove from vehicle.



9. Install original metal gasket and put anti-seize compound on exhaust studs. Install NEUF front pipe with new flange nuts supplied and original bolt for exhaust support bracket into oil pan. Attach exhaust hanger. Put a little anti-seize on oxygen sensor threads and install into pipe.



10. Install middle section pipe to front pipe with band clamp and attach exhaust hanger.

11. Now continue with rear NEUF Muffler or "Y" pipe rear section installation instructions.

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