

NEUSPEED®

27mm RACE SERIES TUBULAR REAR ANTI-ROLL BAR FITS: 2014-up AUDI A3(8V) FWD, 2015-up VW MK7 GTI & GOLF w/Independent Rear Suspension

PART # 25.02.27.5

INSTALLATION INSTRUCTIONS

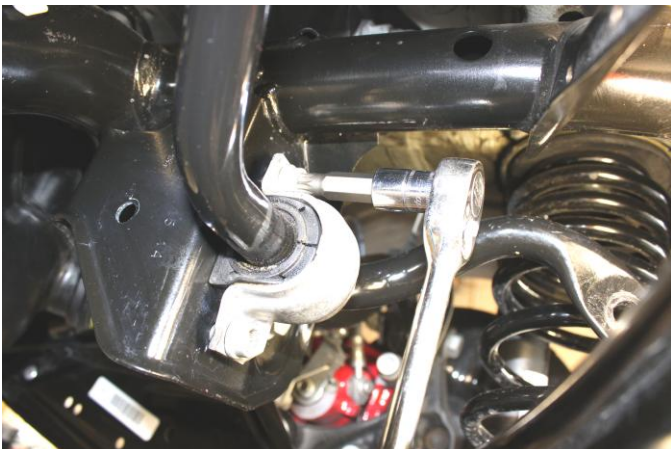
PARTS LIST: 1 - TUBULAR ANTI-ROLL BAR 1 - SILICONE GREASE 1 - L&R SUPPORT BRACKET
2 - URETHANE BUSHING 1 - NUTSERT TOOL 2 - M6 NUTSERT
2 - M6X16MM FLANGE BOLT 2 - M10X25MM FLANGE BOLT 2 - M10 LOCK NUT

TOOLS REQUIRED: 1 - RATCHET WRENCH 1 - 10MM SOCKET 1 - 16MM WRENCH
1 - 17MM WRENCH 1 - 9/16" WRENCH
1 - M10 TRIPLE SQUARE (12 POINT) OR 8mm HEX KEY WRENCH
1 - M6 TRIPLE SQUARE (12 POINT) OR 5mm HEX KEY WRENCH

1. Park car on a flat, level surface capable of supporting the vehicle's weight on jack and jack stands. Using the manufacturer's recommended lifting point(s), raise rear of vehicle and support with jack stands. **NEVER WORK ON A VEHICLE SUPPORTED ONLY WITH A JACK!**



2. Disconnect end-links from original anti-roll bar by securing ball joint stud with M6 Triple Square or 5mm hex key wrench and loosening nut with 16mm wrench.



3. Remove the four bushing clamp mounting bolts using a M10 Triple Square or 8mm hex key wrench and remove original anti-roll bar from vehicle, then remove the factory bushing clamps to be re-installed.



4. Install Nutsert into the top hole of sub-frame on each side. See separate Nutsert installation instructions.



5. Install Nutsert into upper hole.



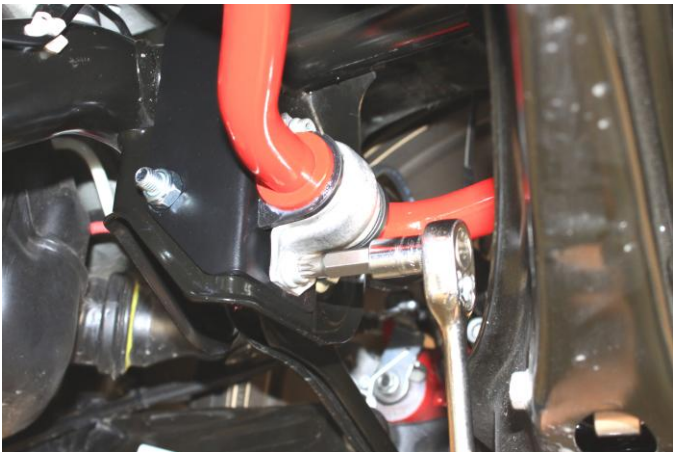
6. Installing Nutsert; hold tool body with 9/16" wrench from turning and keep firm pressure on 10mm socket, then turn ratchet to crimp Nutsert into hole. To remove tool, hold body from turning and unscrew setting bolt.



7. Loosely mount right and left side support brackets using M6x16mm flange bolt at top hole and M10x25mm bolt and lock nut at lower side hole, do not tighten at this time.



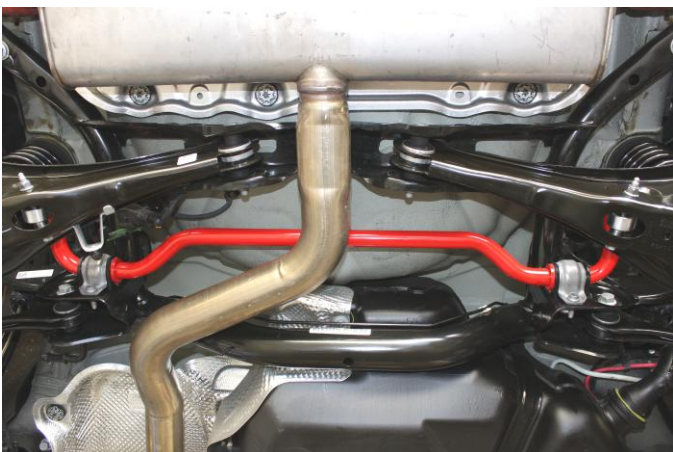
8. Apply supplied silicone grease to the inside of urethane bushings and install on the outside of stop washer on *NEUSPEED* Anti-Roll Bar.



9. Install *NEUSPEED* Anti-Roll Bar using original clamps and bolts to sub-frame. Torque bolts to 20Nm (15 ft-lbs + ¼ turn). **NOTE:** Evenly tighten bushing clamp bolts and sub-frame support bracket bolts and nuts.



10. Attach end-links to *NEUSPEED* Anti-Roll Bar using original nuts. Torque to 48Nm (35 ft-lbs).



11. Double check complete installation.

Enjoy the Turns!

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